

Industrial Tyre Specialists

Standard Operating Procedure

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Job/ Task	Commercial Tyre Re-grooving (Depot/Customer site)	Date: June 2019
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Equipment: Re-Grooving hand held Tool.

Procedure incorporates Best Practice.

1. In all situations use all round safety awareness
2. At the customers site report to site representative (or driver) and discuss what actions are required. (See SOP12)
3. Wear the appropriate PPE.
4. Authorised personnel only in the workshops.
5. Always ensure the electrical lead does not trail across the depot floor and does not come into contact with water and spillages.
6. Ensure the equipment is in good working order before commencing with the operation in accordance with the maintenance schedule and the portable appliance testing has been carried out and is in date.
7. Check and discuss with customer about the portable electrical equipment. (See SOP12)
8. The blade of the re-grooving tool is sharp and care should be taken when fitting or adjusting the blades.
9. The equipment can get hot whilst in use and the blade should not be touched with bare hands.
10. Prior to carrying out the operation ensure the tyre has been de-flinted of all stones and other objects to ensure the blades do not get damaged
11. Check before carrying out the operation ensures that the specific tyre manufactures data book has been consulted to ensure the correct depth of re-groove required.
12. Whilst re-grooving always keep the free hand **behind the tool**, injury will be avoided in this case should the re-grooving tool slip.
13. After use ensure the power is turned off on the equipment and at the plug socket.
14. Leave the equipment in a safe place to cool away from any combustible materials.

Internal Use;

Date:	Print Name:	Signature:
June 2019	Alan Clancy	



Industrial Tyre Specialists is a trade name of Hydraulic Tyre Presses & Accessories Ltd

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